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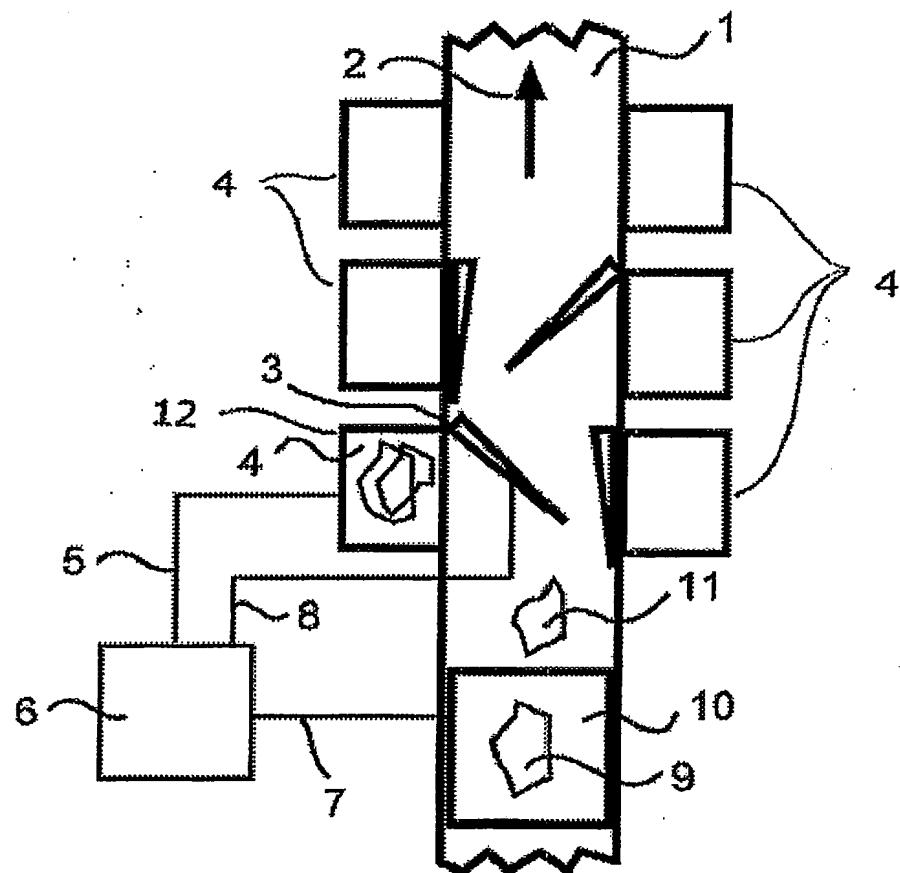


Fig. 1

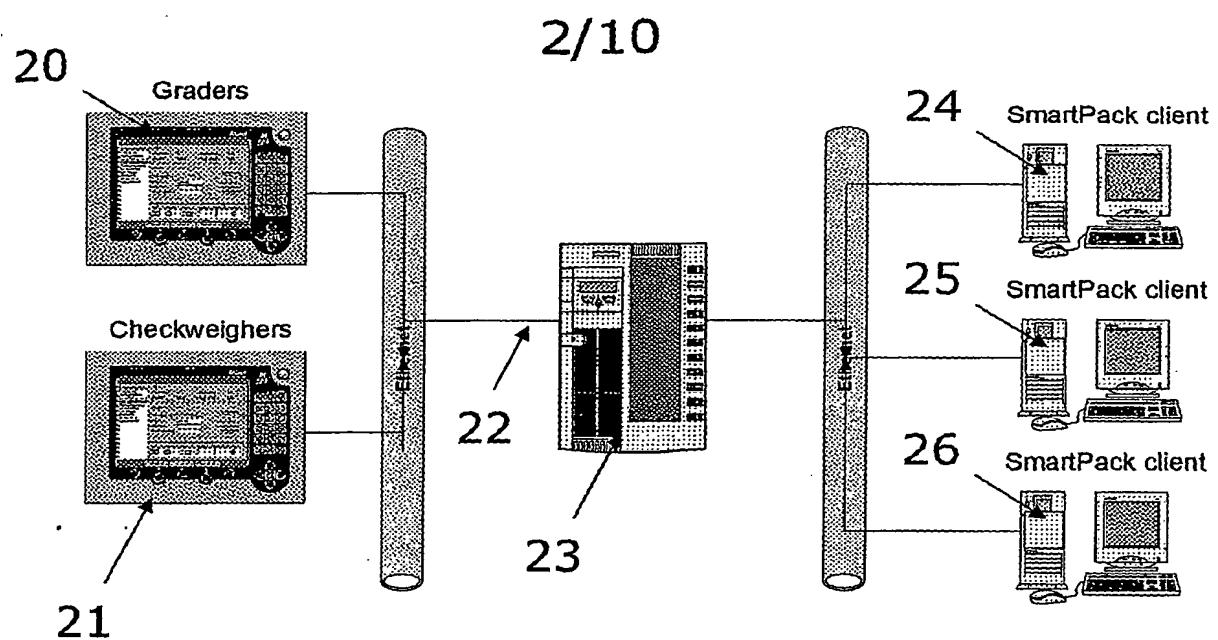


Fig. 2

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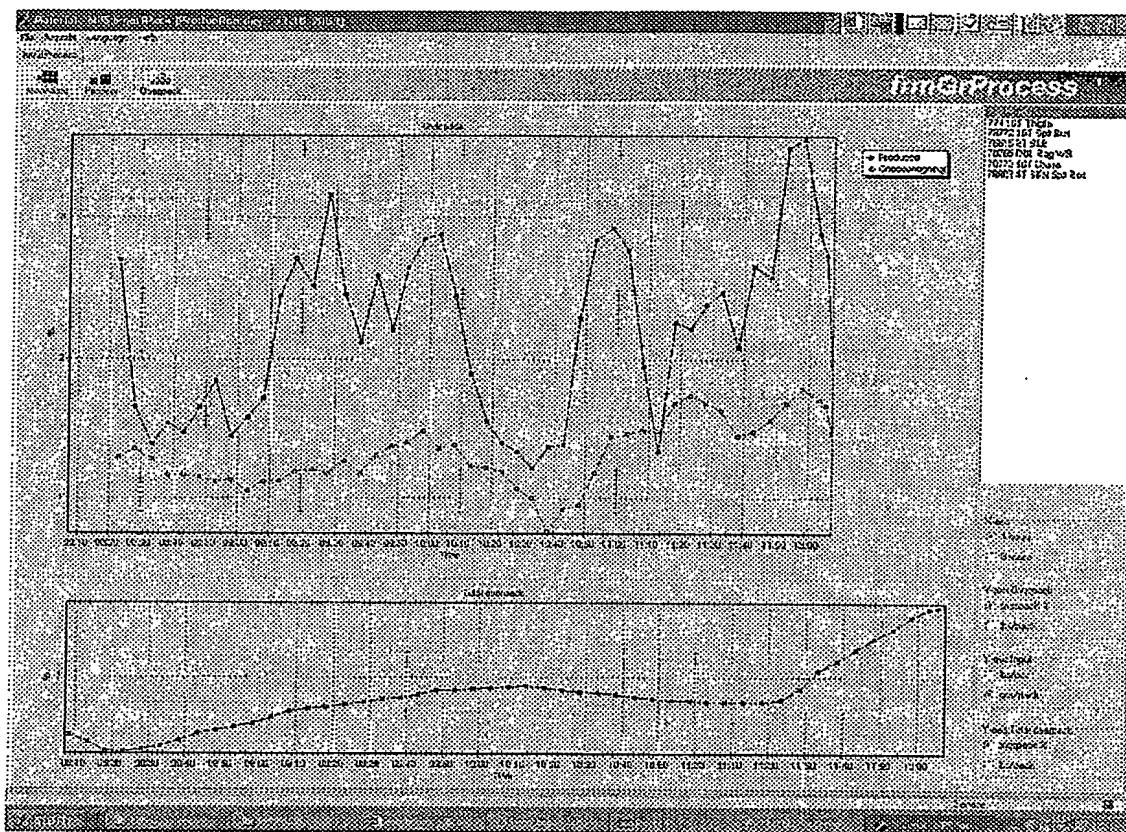


Fig. 3

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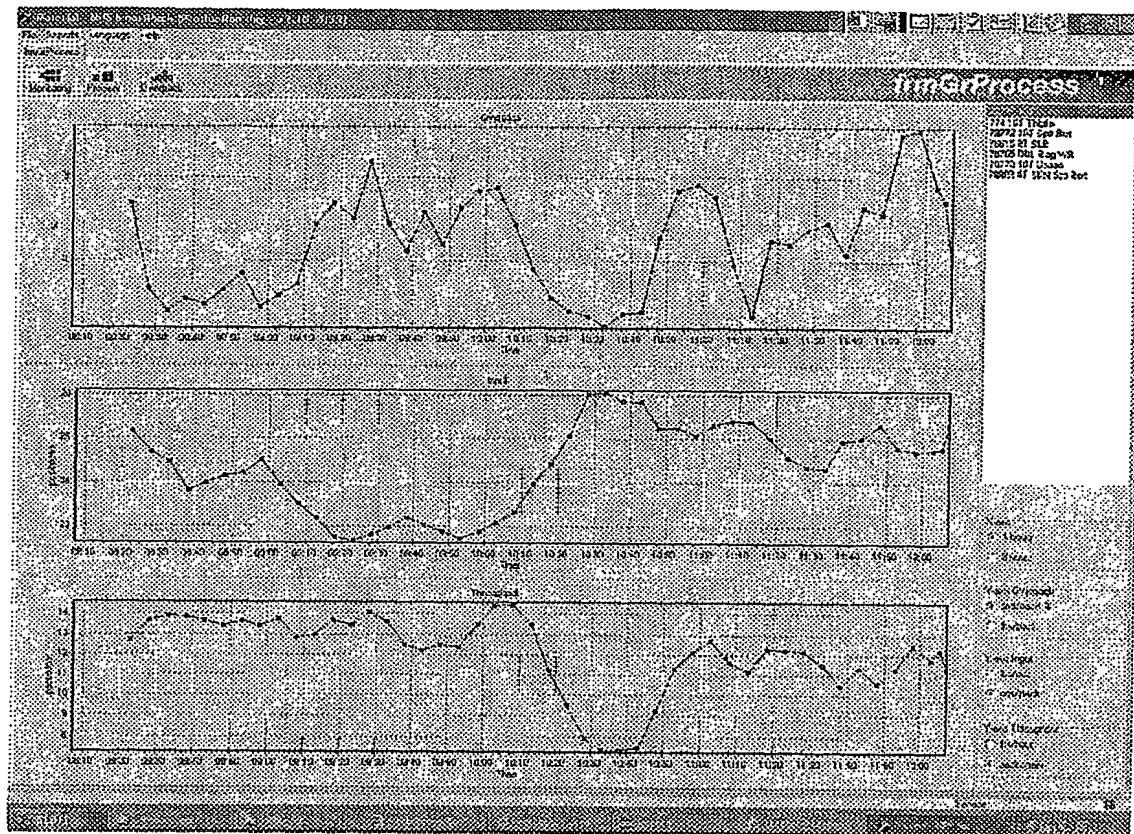


Fig. 4

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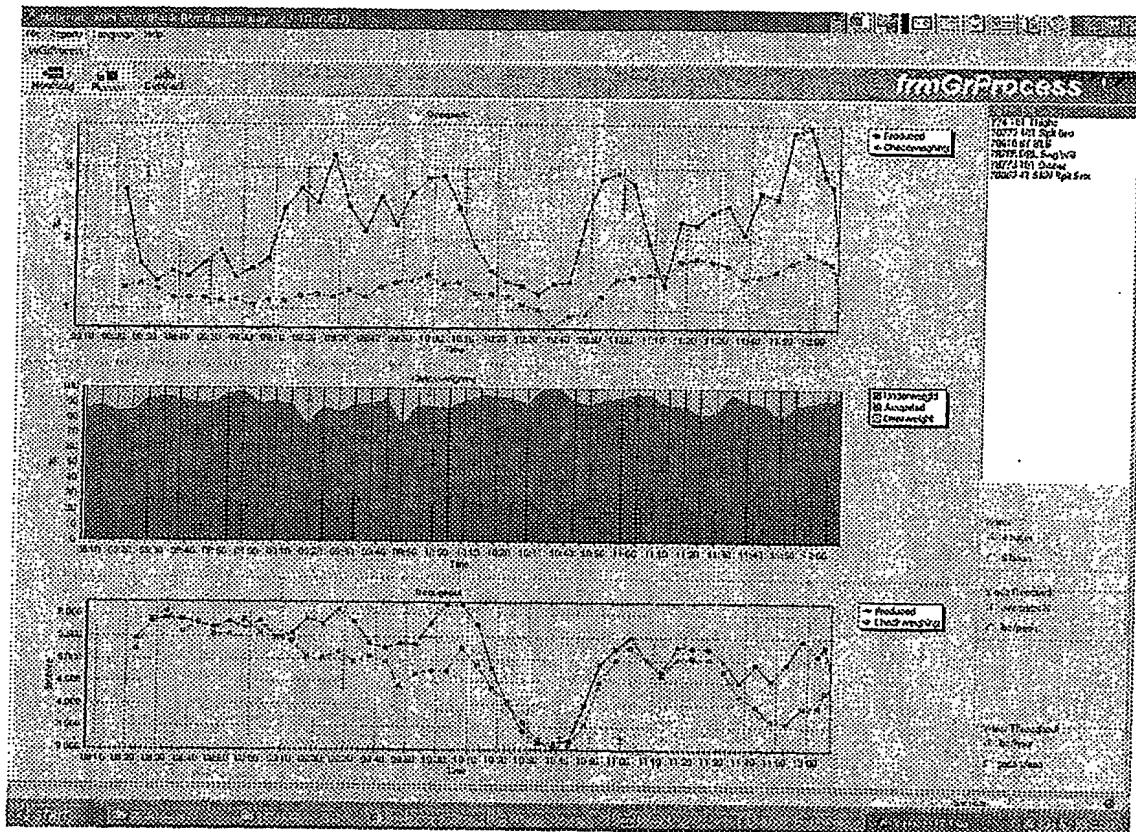


Fig. 5

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Production list

Period : 9/7/2003-9/13/2003
 Product group= Walmart Exact Weight, Product description

Product description	Input weight	Final weight	Weight share	Total reject	Batch reject	Final reject
78038 10T BLB	179,775	180,438	14.89%	0.83%	7.40%	23.88%
78039 10T BLB Thighs	0	23,541	1.92%	0.00%	0.00%	17.72%
78815 8T BLB	80,837	82,104	6.88%	1.44%	4.46%	16.68%
78847 15T Thighs	80,858	46,707	3.80%	-23.38%	4.29%	28.41%
78848 8T Wing Portion	0	3,214	0.26%	0.00%	0.00%	13.09%
78705 DBL Bag WB	293,928	0	0.00%	-100.00%	1.47%	0.00%
78772 10T Split Brst	53,803	43,800	3.65%	-18.86%	3.16%	23.43%
78773 10T Drums	63,738	145,769	11.87%	171.28%	2.48%	26.74%
78774 10T Thighs	91,966	81,811	6.84%	-11.28%	4.08%	19.31%
78775 10T Wings	156,804	141,888	11.54%	-10.78%	7.35%	26.88%
78782 10T LQ1/4	25,759	85,868	5.38%	155.71%	2.02%	20.72%
78803 4T SKN Split Brst	18,420	9,331	0.88%	-54.77%	4.35%	44.48%
78805 4T Split Brst	23,816	14,975	1.22%	-37.12%	1.37%	18.03%
78808 3T Drums	0	33,388	2.72%	0.00%	0.00%	13.99%
78808 3T Thighs	18,293	18,805	1.37%	-8.14%	6.89%	19.82%
78810 3T Wings	16,307	18,088	1.55%	24.70%	12.80%	22.36%
78828 8T Split Chx	0	1,127	0.09%	0.00%	0.00%	0.00%
78829 3T BLB	109,392	107,281	8.73%	-1.95%	7.87%	17.44%
78830 8T WHL Cutup	0	15,538	1.27%	0.00%	0.00%	67.67%
78865 3T BLB Thighs	0	17,185	1.40%	0.00%	0.00%	24.20%
78871 25T Split Brst	38,800	35,026	2.85%	-9.73%	2.97%	17.28%
78872 15T Drums	84,848	29,805	2.43%	-68.58%	2.85%	17.54%
78874 25D WING	98,977	85,629	0.97%	-13.40%	6.80%	20.63%
78835 10T CLP Tender	0	10,232	0.83%	0.00%	0.00%	26.08%
78838 3T Tender	0	19,378	1.58%	0.00%	0.00%	16.32%
	1,416,420	1,228,304	100.00%	-13.28%	4.56%	23.81%

Fig. 6

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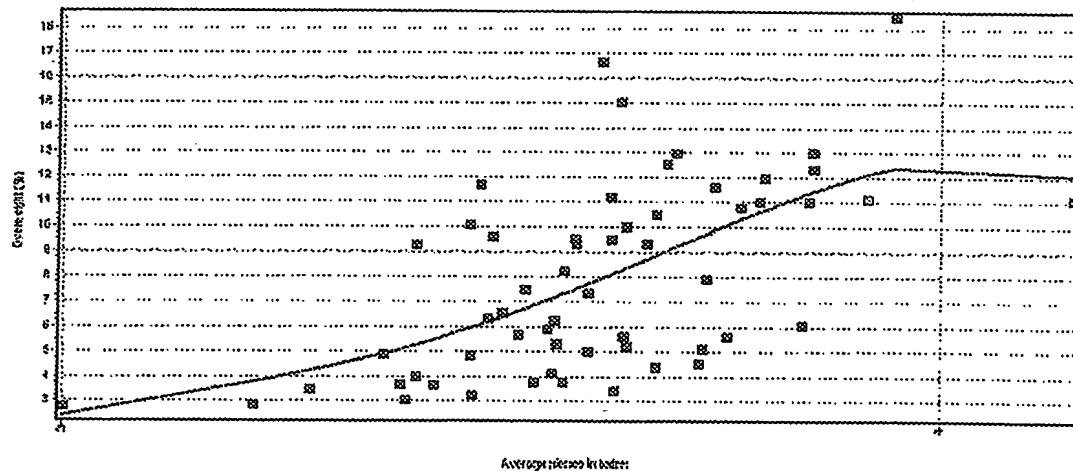
Overpack list

Period : 9/7/2003-8/13/2003
 Product group= Walmart Exact Weight, Product description

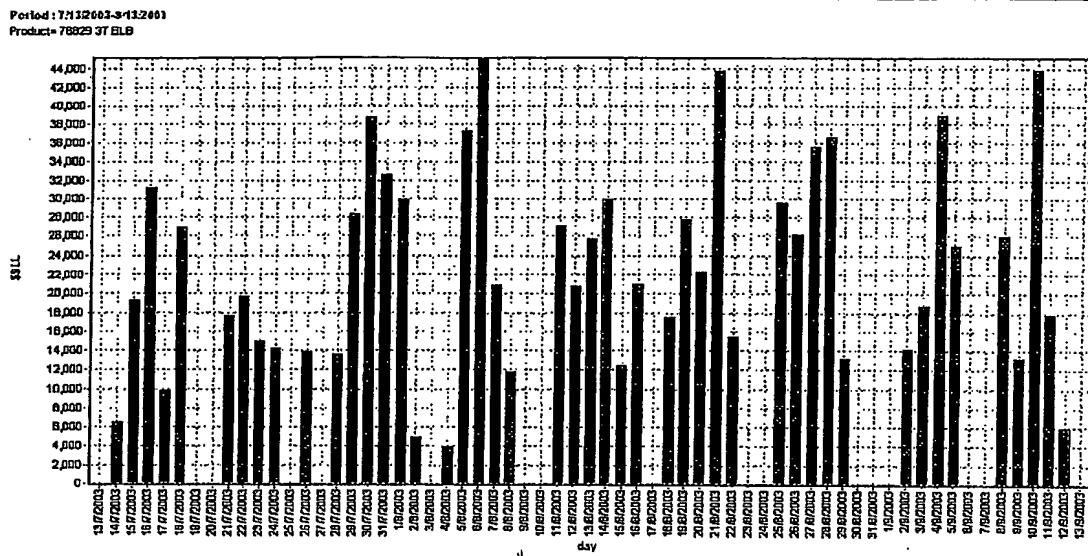
Product description	Total boxes	Total packs	Total weight (lb)	Overpack total (lb)	Nominal weight (lb)	Overpack per pack (lb)	Overpack ratio	Pieces per pack
78038 1GT BLB	1,887	29,500	180,438	3,143	6.010	0.107	1.77%	11.8
78815 8T BLB	0	26,358	92,104	2,503	3.020	0.095	3.14%	8.1
78847 15T Thighs	0	9,207	48,707	488	5.020	0.053	1.06%	12.5
78872 10T Split Brst	0	7,773	43,600	683	5.520	0.089	1.61%	6.2
78873 10T Drums	0	24,858	145,769	-16,292	8.520	-0.655	-10.05%	16.2
78874 10T Thighs	0	12,388	81,611	835	8.620	0.067	1.03%	15.6
78875 10T Wings	0	18,945	141,688	1,875	7.020	0.084	1.20%	23.9
78882 10T LQ1/4	0	12,781	85,869	-23,459	7.000	-1.838	-28.28%	7.1
78803 4T SKN Split Brst	0	3,388	8,331	844	2.270	0.190	0.38%	3.0
78808 4T Split Brst	0	5,889	14,875	135	2.520	0.023	0.81%	3.0
78809 3T Thighs	0	7,916	16,805	814	2.020	0.103	5.09%	5.5
78810 3T Wings	0	8,959	19,088	981	2.020	0.111	5.47%	7.9
78828 3T BLB	0	80,760	107,281	8,399	1.880	0.105	6.34%	3.6
78871 25T Split Brst	0	8,248	35,026	537	5.520	0.088	1.56%	6.1
78872 15T Drums	0	8,525	29,805	312	4.520	0.048	1.08%	11.8
78874 25D WING	0	18,535	85,629	1,851	4.520	0.100	2.21%	16.6
	1,967	261,007	1,104,704	-18,732.25			-1.67%	

Fig. 7**Overpack correlation**

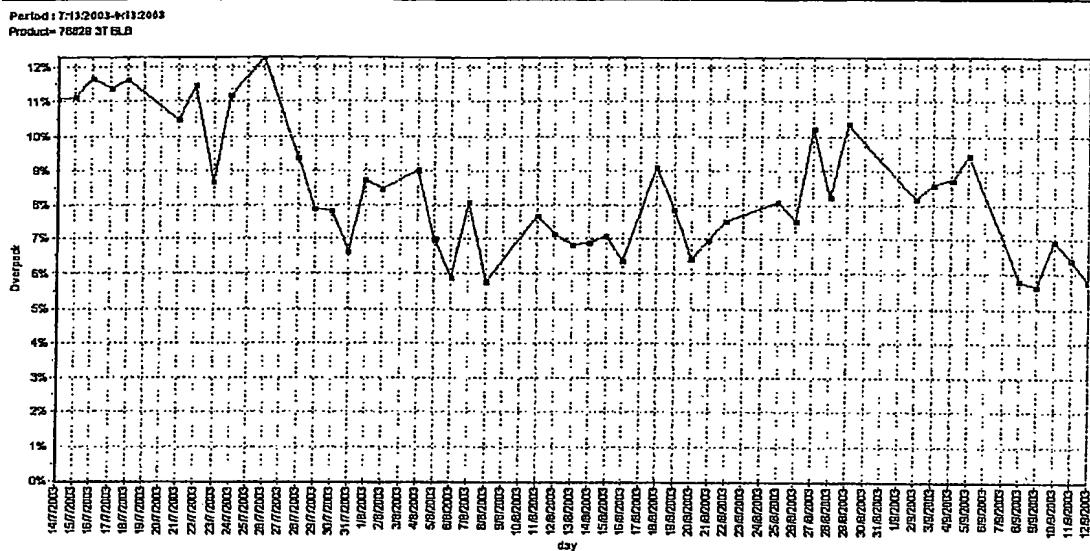
Period : 9/24/2003-9/25/2003
 Product= 78829 3T BLB
 Product: 78829 3T BLB

**Fig. 8**

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Throughput history**Fig. 9**

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Overpack history**Fig. 10****Overpack comparison**

Period : 10/12/2003-10/18/2003
Product group= Walmart Exact Weight, Product description

Product description	Batch overpack (lb)	%	Total overpack (lb)	%	Difference (lb)	%
78039 10T BLB	1,948	0.82%	3,229	1.51%	1,281	0.68%
78039 10T BLB Thighs	0	0.00%	-8,034	-16.86%	-8,034	-16.86%
78815 BT BLB	1,698	2.08%	2,070	2.71%	473	0.85%
78847 15T Thighs	121	0.18%	1,558	2.97%	1,437	2.38%
78705 DBL Bag WB	38,423	7.48%	0	0.00%	-38,423	-7.48%
78772 10T Split Brst	1,451	1.38%	1,230	1.80%	-221	0.42%
78773 10T Drums	731	0.41%	-3,330	-1.91%	-4,061	-2.33%
78774 10T Thighs	160	0.11%	-2,853	-2.11%	-2,802	-2.22%
78775 10T Wings	3,087	1.69%	1,833	1.32%	-1,454	-0.31%
78782 10T LD1/4	336	1.18%	-11,860	-22.05%	-11,889	-23.28%
78803 4T SKIN Split Brst	8,804	32.76%	7,468	59.27%	-2,445	28.51%
78808 4T Split Brst	5,618	9.20%	1,058	8.46%	-4,481	-0.74%
78808 3T Drums	788	2.30%	940	2.89%	174	0.65%
78809 3T Thighs	884	6.85%	4,992	33.80%	3,888	27.84%
78810 3T Wings	1,238	10.27%	508	6.31%	-731	-4.88%
78828 3T BLB	4,973	3.21%	5,784	4.34%	1,221	1.13%
78830 BT WML Cutup	0	0.00%	4,121	24.57%	4,121	24.57%
78835 3T BLB Thighs	0	0.00%	1,492	7.82%	1,492	7.82%
78871 25T Split Brst	461	1.07%	660	1.83%	398	0.75%
78872 15T Drums	1,702	1.67%	1,203	2.23%	-499	0.68%
78874 25D WING	6,684	6.04%	2,387	2.68%	-4,278	-3.35%
78935 10T CLP Tender	0	0.00%	102	0.73%	102	0.73%
78938 3T Tender	0	0.00%	513	2.38%	613	2.38%
	80,659	3.85%	14,571	1.02%	-66,087	30.08%

Fig. 11

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Product by period

Period : 9/11/2003-9/11/2003
Product= 78829 3T BLB

Product:	78829 3T BLB				Final weight (lb)	Overpack (%)
Period	Process unit	Start of period	End of period	Batch count		
10382	Sys B BBGL	9/11/2003 4:45:24 AM	9/11/2003 7:57:52 AM	2	1	0.00%
10393	SYSTEM 8 L	9/11/2003 4:45:37 AM	9/12/2003 4:45:35 AM	4808	8,309	8.61%
10394	SYSTEM 8 R	9/11/2003 4:45:38 AM	9/12/2003 4:45:38 AM	4465	7,713	4.08%
10395	SYSTEM 10	9/11/2003 4:45:38 AM	9/12/2003 4:45:37 AM	1027	1,817	6.61%
10418	Sys B BBGL	9/11/2003 7:57:52 AM	9/11/2003 10:16:22 AM	510	873	0.00%
10420	Sys B BBGR	9/11/2003 8:07:12 AM	9/11/2003 10:17:17 AM	480	816	0.00%
10431	Sys B BBGL	9/11/2003 1:01:02 PM	9/11/2003 5:02:57 PM	2175	3,680	0.00%
10432	Sys B BBGR	9/11/2003 1:02:52 PM	9/11/2003 5:02:22 PM	1518	2,658	0.00%
10438	Sys B BBGR	9/11/2003 5:02:22 PM	9/11/2003 5:18:47 PM	6	10	0.00%
10440	Sys B BBGR	9/11/2003 5:18:47 PM	9/11/2003 9:58:03 PM	1187	2,010	0.00%
10450	Sys B BBGL	9/11/2003 9:56:27 PM	9/12/2003 4:45:21 AM	4867	8,929	0.00%

Fig. 12